



<b>DOOSAN DAEWOO</b> Engine: <b>P222LE</b> Electrical Governor	<b>Alternator:</b> Leroy-somer LSA49.1S4	<b>Generator</b>  <b>Model:</b>	<b>TDA675X</b> (Open)
	<b>Optioanl:</b> Stamford HCI544E Tide TPA354M5		<b>TDA675XC</b> (Silent)

<b>60Hz</b> 1800 r.p.m	<b>3 Phase</b> 4 Wires	<b>Power Factor:</b> Cos $\phi$ = 0.8	<b>Emissions Certification:</b>	N/A
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<b>RATINGS</b>	<b>Prime Power</b>		<b>Standby Power</b>		<b>Rated Current</b>
	<b>(PRP)</b>		<b>(LTP)</b>		<b>(A)</b>
Voltage (V)	kW	kVA	kW	kVA	Amps
480/277	540	675	594	743	811.9
440/254	540	675	594	743	885.7
<b>416/240</b>	<b>540</b>	<b>675</b>	<b>594</b>	<b>743</b>	<b>936.8</b>
240/138	540	675	594	743	1623.8
220/127	540	675	594	743	1771.5

**RATINGS:**

All three Phase generator sets are rated at 0.8 power factor. All single-phase generator sets are rated at 0.8 or 1.0 power factor. **POWERGEN** reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

**Prime Power:**

Available continuously at variable load in lieu of commercially purchased power for an unlimited number of hours per year in accordance with ISO8528-1, and an overload of 10% permitted for one hour in every twelve

hours of operation in accordance with ISO 3046-1.

**Standby Power:**

Emergency Standby Power in variable load applications in accordance with ISO8528-1 in the event of a utility power failure. No overload available for this service as relevant alternators are peak continuous rated at 27°C.

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## Standard Features

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- ▲ High efficient water cooled diesel engine
- ▲ Brushless alternators (Class H, with AVR.)
- ▲ Heavy duty rubber anti-vibration mountings
- ▲ 12/24V starter batteries and connecting cables
- ▲ Separate engine-drive battery charging alternator
- ▲ Industrial silencer for open type generator sets
- ▲ Residential silencer for open type generator sets
- ▲ Auto start / Digital Tide Easycon Control Panel
  
- ▲ Radiator with cap and drain point.
- ▲ Fully guarded engine driven fan
- ▲ Circuit Breaker - 3 pole (MCCB)
- ▲ Base fuel tank for 6 - 8 hours running at 100% load
- ▲ Oil filter - Diesel filter - Air filter
- ▲ Fully welded steel baseframe with lifting and fork-lifting facilities.
- ▲ Sound proof & Weather protective enclosures for silent type generator sets.
  
- ▲ Wiring with IEC standard
- ▲ Factory Test Certificate
- ▲ Operation & Maintenance Manual & Diagrams
- ▲ Worldwide Product / Technical Support

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## Optional

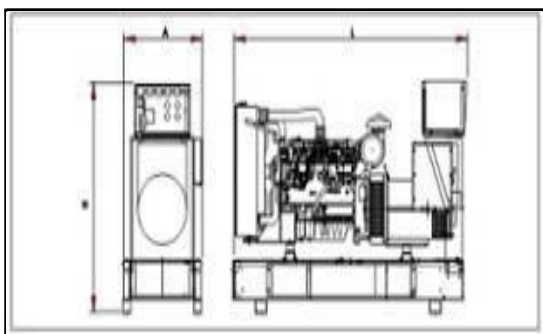
- △ Automatic Transfer Switch (ATS)
- △ Water - fuel separator
- △ Water heater for severe cold weather
- △ Lub-oil heater for severe cold weather
- △ 50°C-60°C Radiator
- △ Dual wall fuel tank base
- △ Fuel level sensor
- △ Maintenance free battery
- △ Additional **CE Features** Selection
  
- △ Extra air filters for time-maintenance
- △ Extra diesel filters for time-maintenance
- △ Extra oil filters for time-maintenance
- △ Separated standing fuel tank
- △ Low coolant level sensor
- △ Full range of attachments and options available for alternator

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## Overall Dimensions (mm) & Weight (kg)

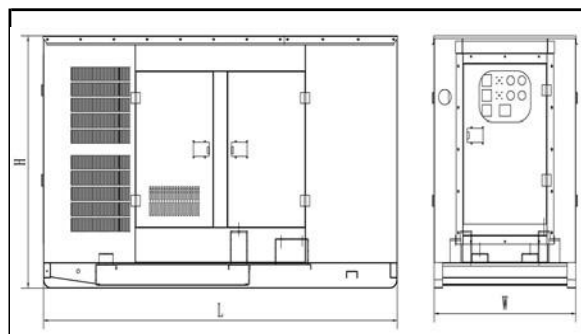
### Open Type

**Length:**  
3300  
**Width:**  
1400  
**Height:**  
2100  
**Weight:**  
3500



### Silent Type

**Length:**  
5000  
**Width:**  
1800  
**Height:**  
2250  
**Weight:**  
6200



Dimension and design are subject to change without notice.

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## Warranty

The goods of POWERGEN System are under warranty against defects in materials and workmanship for a period of 12 months or 1000 hours whichever come first from the date of delivery to the end user (except the damageable spare parts of genset caused by incorrect man-made operation), and that the aforementioned warranty for the same token is back up by the engine & alternator manufactures and their global distributors.

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## Engine Specification

60HZ

### General Performance

Manufacture	DOOSAN DAEWOO
Engine Model	P222LE
Engine Type	4 cycle, V-type, 12-cylinder
Engine Speed	1800 r.p.m
Base Output Power	591kW/792Hp
Standby Power	649kW/871Hp
Governor Type	Electronic
Air Intake Way	Turbocharged & Intercooled (air to air)
Displacement	21.927
Cylinder Bore * Stroke	128mm × 142mm
NO. of Cylinders	12
Compression Ratio	15:1
Compression Pressure	Above 28kg/cm <sup>2</sup> at 200rpm
Rotation	Counter clockwise viewed from flywheel
Firing order	1-12-5-8-3-10-6-7-2-11-4-9
Injection Timing	16° BTDC
Max. permissible altitude	1500m

### Exhaust System

Exhaust Gas Flow	137 m <sup>3</sup> /min
Exhaust Gas Temperature	606 °C
Maximum Back Pressure	600 mmH <sub>2</sub> O
Exhaust Pipe Size	N/A

### Air Intake System

Recommended intake piping size	N/A
Maximum Intake Air Restriction	
- Initial	220 mmH <sub>2</sub> O
- Final	635 mmH <sub>2</sub> O

### Lubrication System

Oil Pan Capacity (High - Low)	40 - 33 Litres
Lubrication Method	Fully Forced Pressure Feed Type
Oil Pump	Gear Type Driven by Crankshaft
Oil Filter	Full Flow, Cartridge Type

### Fuel System

Type Injection System	Direct Injection
Fuel Consumption at 100% Standby power	173.5 Litres/hour
Fuel Consumption at 100% Prime power	153.9 Litres/hour
Fuel Consumption at 75% Prime power	112.0 Litres/hour
Fuel Consumption at 50% Prime power	75.9 Litres/hour
Fuel Consumption at 25% Prime power	41.9 Litres/hour
Fuel Tank Capacity	
- Open Type Genset	N/A
- Silent Type Gensets	N/A

### Cooling System

Water Flow	410 Liters/min
Coolant Capacity - Engine Only	23 Litres
Standard Thermostat (Modulating) Range	71-85°C
Pressure System	Max. 0.5 kg/cm <sup>2</sup>
Cooling Method	Fresh Water Forced Circulation

### Electric System

Electrical System Voltage	24V
Battery	Maintenance-free
Connecting Cables	Available

### Thermal

Radiated Heat to Ambient	N/A
Heat Rejection to Coolant	60.2 kcal/sec
Heat Rejection to CAC	27.9 kcal/sec

## Alternator Specification

### General Data

Manufacture / Brand	Leroy-somer
Model	LSA49.1S4
AVR Model	R450
Coupling / Bearing	Direct / Single Bearing
Phase	3 Phase
Power Factor	Cos φ = 0.8
Winding pitch - Code	2/3 - (N° 6)
Drip Proof	IP 23
Excitation	AREP or PMG

### 60HZ/1800R.P.M

Prime Output Power	568kW/710kVA
Standby Output Power	625kW/781kVA
Insulation class	H
Voltage regulation	± 0,5 %
Total harmonic (*) TGH / THC	no load < 4% - on load < 4%
Wave form : NEMA = TIF - (*)	< 50
Wave form : I.E.C. = THF - (*)	< 2 %
Altitude	≤ 1000 m
Overspeed	2250 min -1

**POWERGEN comprehensive Easycon range control panels are compact, versatile and easy to use.**

Easycon 2.0L/H (GU601A / Deepsea DSE3110) panel is a key-start auto control panel, it's a basic control panel fits for generators up to 100kVA to provide basic operating parameters display and protection.



Easycon 3.0 L/H (GU641B / Deepsea DSE7210) panel is an auto & digital control panel, it's an entry level control panel which provides full power monitoring and protection facilities. All operating parameters are with LCD display. (Auto Main Failure Version DSE7220 also Available.)



Easycon 4.0L/H (GU620A / Deepsea DSE7310) panel is an auto & digital & Remote control panel which includes all the features of Easycon 3.0, and plus data communication of full telemetry via the RS232/RS485 interfaces, CANBus is also included. (Auto Main Failure Version DSE7320 also Available.)



**Specifications**

4 . 0 L / H	3 . 0 L / H	2	Over Speed pre-alarm & shutdown - Low Oil Pressure Pre-Alarm & shutdown - High Water Temp. Pre-alarm & shutdown - Volts, Current, Frequency, Rpm (Instruments)- Fuel Sensor as optional - AMF Module as optional -	Auto Start - Oil Pressure - Genset Running Hours - Battery Voltage and Charging
		L / H	Digital Control Panel - Overcurrent Pre-alarm - Overcurrent Shutdown - Prefix Start, Service Indicate, Fault History for Deepsea Module.	Switch Opening as Optional - AMF Module as optional - Power Factor -
		Remote Start (Data communication of full telemetry via the RS232/RS485) - CANBus		

**Options**

Easycon 5.0H (Deepsea DSE8610) panel fits for Gen-Gen automatic Synchronising and load sharing.

Deepsea DSE7560 Synchronising Controller for Multi gen – Mains Synchronising. This is a separate control unit which enables multiple Easycon 5.0 equipped Gens to be synchronised with the Mains supply.

Easycon 6.0H (Deepsea DSE8620) panel fits for Single Gen - Mains automatic Synchronising.

**(For details specifications of Control Panels, please consult our sale department.)**

The generators are supplied together with a circuit breaker that permits a thermal protection against overloads and magnetic protection against short-circuit.

**Automatic Transfer Switch***A.T.S - 4 Poles*

POWERGEN offers not only a changeover switch but also an integrated mains detection and switch system for your 24 Hour Power Protection. The system enables automatic start-up and operation of the generating set in the event of a mains power failure, overvoltage or loss of phase; and also mains automatic re-transfer once it come back.

ATS: Automatically transfer and re-transfer load from main power to gen-power without operator intervention. (Both Automatic and manual operation.)

**Please consult our sales department for specifications.**

**Enclosure / Canopy***(Sound-attenuated & Weather Protective)*

**“Ensure a quieter life with our sound attenuation system.”**

**Features:*****Extremely Rugged &******Highly Corrosion Resistant Construction***

- ▲ Body made from 2.0mm sheet steel components with powder coating
- ▲ 8-12 hours built-in fuel tank integrated into the skid-mount base
- ▲ Excellent design and craftsmanship
- ▲ Zinc alloy with black powder coated or Bright polished stainless steel hinges tested and proven to withstand corrosive conditions.
- ▲ Compact structure and longer service life

***Easy Commissioning and Maintenance***

- ▲ Separate & Standing control cabinet at one side, quick fix electrical power connections.
- ▲ Lube oil drain and radiator drain
- ▲ Side doors allowing 180° opening rotation
- ▲ Radiator fill access through cover in canopy roof.
- ▲ Sockets as Optional

***Security and Safety***

- ▲ Earth leakage protection
- ▲ 40-50mm non-inflammable sponge inside
- ▲ Control panel viewing window in a lockable access door
- ▲ Emergency stop button mounted on canopy exterior
- ▲ Fuel fill and battery can only be reached via lockable access doors
- ▲ Exhaust silencing system enclosed for operator safety
- ▲ Excellent cooling system to avoid high water temp., reliable operation under harshest conditions.
- ▲ (Ambient temp. upto 40-52°C and altitudes up to 1000M)

***Transportability***

- ▲ Lifting points on baseframe
- ▲ Lifting shelf as optional

***Quiet (Reduce Sound and Vibration)******Noise Level:***

77-88dBA at 1m & 67-78dBA at 7m