



DOOSAN DAEWOO Engine: P158LE Electrical Governor	Alternator: Leroy-somer LSA47.2VS2	Generator Model:	TDA450X (Open)
	Optioanl: Stamford HCI444F Tide TPA354S1		TDA450XC (Silent)

60Hz 1800 r.p.m	3 Phase 4 Wires	Power Factor: Cos $\phi = 0.8$	Emissions Certification:	N/A
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RATINGS	Prime Power		Standby Power		Rated Current	
	(PRP)		(LTP)		(A)	
Voltage (V)	kW	kVA	kW	kVA	Amps	
480/277	360	450	396	495	541.3	
440/254	360	450	396	495	590.5	
416/240	360	450	396	495	624.6	
240/138	360	450	396	495	1082.6	
220/127	360	450	396	495	1181.0	

RATINGS:

All three Phase generator sets are rated at 0.8 power factor. All single-phase generator sets are rated at 0.8 or 1.0 power factor. **POWERGEN** reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Prime Power:

Available continuously at variable load in lieu of commercially purchased power for an unlimited number of hours per year in accordance with ISO8528-1, and an overload of 10% permitted for one hour in every twelve hours of operation in accordance with ISO 3046-1.

Standby Power:

Emergency Standby Power in variable load applications in accordance with ISO8528-1 in the event of a utility power failure. No overload available for this service as relevant alternators are peak continuous rated at 27°C.

Standard Features

- ▲ High efficient water cooled diesel engine
 - ▲ Brushless alternators (Class H, with AVR.)
 - ▲ Heavy duty rubber anti-vibration mountings
 - ▲ 12/24V starter batteries and connecting cables
 - ▲ Separate engine-drive battery charging alternator
 - ▲ Industrial silencer for open type generator sets
 - ▲ Residential silencer for open type generator sets
 - ▲ Auto start / Digital Tide Easycon Control Panel

 - ▲ Wiring with IEC standard
 - ▲ Factory Test Certificate
 - ▲ Operation & Maintenance Manual & Diagrams
 - ▲ Worldwide Product / Technical Support
- ▲ Radiator with cap and drain point.
 - ▲ Fully guarded engine driven fan
 - ▲ Circuit Breaker - 3 pole (MCCB)
 - ▲ Base fuel tank for 6 - 8 hours running at 100% load
 - ▲ Oil filter - Diesel filter - Air filter
 - ▲ Fully welded steel baseframe with lifting and fork-lifting facilities.
 - ▲ Sound proof & Weather protective enclosures for silent type generator sets.

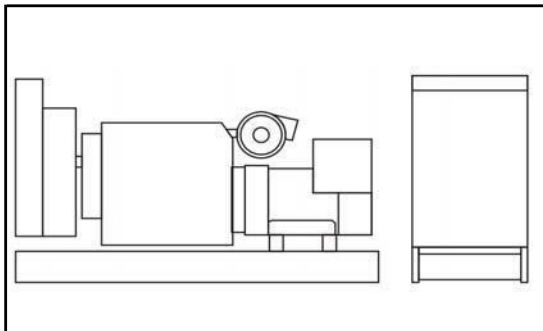
Optional

- △ Automatic Transfer Switch (ATS)
 - △ Water - fuel separator
 - △ Water heater for severe cold weather
 - △ Lub-oil heater for severe cold weather
 - △ 50°C-60°C Radiator
 - △ Dual wall fuel tank base
 - △ Fuel level sensor
 - △ Maintenance free battery
 - △ Additional **CE Features** Selection
- △ Extra air filters for time-maintenance
 - △ Extra diesel filters for time-maintenance
 - △ Extra oil filters for time-maintenance
 - △ Separated standing fuel tank
 - △ Low coolant level sensor
 - △ Full range of attachments and options available for alternator

Overall Dimensions (mm) & Weight (kg)

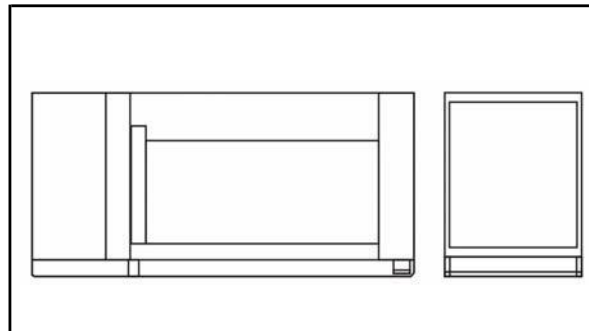
Open Type

Length:
2900
Width:
1400
Height:
1850
Weight:
2550



Silent Type

Length:
4200
Width:
1600
Height:
2100
Weight:
4700



Dimension and design are subject to change without notice.

Warranty

The goods of POWERGEN System are under warranty against defects in materials and workmanship for a period of 12 months or 1000 hours whichever come first from the date of delivery to the end user (except the damageable spare parts of genset caused by incorrect man-made operation), and that the aforementioned warranty for the same token is back up by the engine & alternator manufactures and their global distributors.

Engine Specification

60HZ

General Performance

Manufacture	DOOSAN DAEWOO
Engine Model	P158LE
Engine Type	4 cycle, V-type, 8-cylinder
Engine Speed	1800 r.p.m
Base Output Power	402kW/540Hp
Standby Power	458kW/615Hp
Governor Type	Electronic
Air Intake Way	Turbocharged & Intercooled (air to air)
Displacement	14.618L
Cylinder Bore * Stroke	128mm × 142mm
NO. of Cylinders	8
Compression Ratio	15:1
Compression Pressure	Above 28kg/cm ² at 200rpm
Rotation	Counter clockwise viewed from flywheel
Firing order	1-5-7-2-6-3-4-8
Injection Timing	16° BTDC
Max. permissible altitude	1500m

Exhaust System

Exhaust Gas Flow	91.3 m ³ /min
Exhaust Gas Temperature	606 °C
Maximum Back Pressure	600 mmH ₂ O
Exhaust Pipe Size	N/A

Air Intake System

Recommended intake piping size	N/A
Maximum Intake Air Restriction	
- Initial	220 mmH ₂ O
- Final	635 mmH ₂ O

Lubrication System

Oil Pan Capacity (High - Low)	21 - 17 Litres
Lubrication Method	Fully Forced Pressure Feed Type
Oil Pump	Gear Type Driven by Crankshaft
Oil Filter	Full Flow, Cartridge Type

Fuel System

Type Injection System	Direct Injection
Fuel Consumption at 100% Standby power	118.6 Litres/hour
Fuel Consumption at 100% Prime power	102.5 Litres/hour
Fuel Consumption at 75% Prime power	74.7 Litres/hour
Fuel Consumption at 50% Prime power	50.6 Litres/hour
Fuel Consumption at 25% Prime power	28 Litres/hour
Fuel Tank Capacity	
- Open Type Genset	4-6 Hours at Full Load
- Silent Type Gensets	615 Litres

Cooling System

Water Flow	410 Liters/min
Coolant Capacity - Engine Only	20 Litres
Standard Thermostat (Modulating) Range	71-85°C
Pressure System	Max. 0.5 kg/cm ²
Cooling Method	Fresh Water Forced Circulation

Electric System

Electrical System Voltage	24V
Battery	Maintenance-free
Connecting Cables	Available

Thermal

Radiated Heat to Ambient	N/A
Heat Rejection to Coolant	40.1 kcal/sec
Heat Rejection to CAC	18.6 kcal/sec

Alternator Specification

General Data

Manufacture / Brand	Leroy-somer
Model	LSA47.2VS2
AVR Model	R250
Coupling / Bearing	Direct / Single Bearing
Phase	3 Phase
Power Factor	Cos φ = 0.8
Winding pitch - Code	2/3 - (N° 6)
Drip Proof	IP 23
Excitation	Shunt

60HZ/1800R.P.M

Prime Output Power	363kW/454kVA
Standby Output Power	400kW/500kVA
Insulation class	H
Voltage regulation	± 0,5 %
Total harmonic (*) TGH / THC	no load < 1.5% - on load < 2%
Wave form : NEMA = TIF - (*)	< 50
Wave form : I.E.C. = THF - (*)	< 2 %
Altitude	≤ 1000 m
Overspeed	2250 min -1

POWERGEN comprehensive Easycon range control panels are compact, versatile and easy to use.

Easycon 2.0L/H (GU601A / Deepsea DSE3110) panel is a key-start auto control panel, it's a basic control panel fits for generators up to 100kVA to provide basic operating parameters display and protection.



Easycon 3.0 L/H (GU641B / Deepsea DSE7210) panel is an auto & digital control panel, it's an entry level control panel which provides full power monitoring and protection facilities. All operating parameters are with LCD display. (Auto Main Failure Version DSE7220 also Available.)



Easycon 4.0L/H (GU620A / Deepsea DSE7310) panel is an auto & digital & Remote control panel which includes all the features of Easycon 3.0, and plus data communication of full telemetry via the RS232/RS485 interfaces, CANBus is also included. (Auto Main Failure Version DSE7320 also Available.)



Specifications

4 . 0 L / H	3 . 0 L / H	2	Over Speed pre-alarm & shutdown -	Auto Start -
		.	Low Oil Pressure Pre-Alarm & shutdown -	Oil Pressure -
0 L / H	0 L / H	0	High Water Temp. Pre-alarm & shutdown -	Genset Running Hours -
		L	Volts, Current, Frequency, Rpm (Instruments)-	Battery Voltage and Charging -
/ H	/ H	/	Fuel Sensor as optional -	
		H	AMF Module as optional -	
		Digital Control Panel -		Switch Opening as Optional -
		Overcurrent Pre-alarm -		AMF Module as optional -
		Overcurrent Shutdown -		Power Factor -
		Prefix Start, Service Indicate, Fault History for Deepsea Module.-		
		Remote Start (Data communication of full telemetry via the RS232/RS485) -		CANBus -

Options

Easycon 5.0H (Deepsea DSE8610) panel fits for Gen-Gen automatic Synchronising and load sharing.

Easycon 6.0H (Deepsea DSE8620) panel fits for Single Gen - Mains automatic Synchronising.

Deepsea DSE7560 Synchronising Controller for Multi gen – Mains Synchronising. This is a separate control unit which enables multiple Easycon 5.0 equipped Gens to be synchronised with the Mains supply.

(For details specifications of Control Panels, please consult our sale department.)

The generators are supplied together with a circuit breaker that permits a thermal protection against overloads and magnetic protection against short-circuit.

Automatic Transfer Switch

A.T.S - 4 Poles

POWERGEN offers not only a changeover switch but also an integrated mains detection and switch system for your 24 Hour Power Protection. The system enables automatic start-up and operation of the generating set in the event of a mains power failure, overvoltage or loss of phase; and also mains automatic re-transfer once it come back.

ATS: Automatically transfer and re-transfer load from main power to gen-power without operator intervention. (Both Automatic and manual operation.)

Please consult our sales department for specifications.



Enclosure / Canopy

(Sound-attenuated & Weather Protective)

“Ensure a quieter life with our sound attenuation system.”

Features:

Extremely Rugged &

Highly Corrosion Resistant Construction

- ▲ Body made from 2.0mm sheet steel components with powder coating
- ▲ 8-12 hours built-in fuel tank integrated into the skid-mount base
- ▲ Excellent design and craftsmanship
- ▲ Zinc alloy with black powder coated or Bright polished stainless steel hinges tested and proven to withstand corrosive conditions.
- ▲ Compact structure and longer service life

Easy Commissioning and Maintenance

- ▲ Separate & Standing control cabinet at one side, quick fix electrical power connections.
- ▲ Lube oil drain and radiator drain
- ▲ Side doors allowing 180° opening rotation
- ▲ Radiator fill access through cover in canopy roof.
- ▲ Sockets as Optional

Security and Safety

- ▲ Earth leakage protection
- ▲ 40-50mm non-flammable sponge inside
- ▲ Control panel viewing window in a lockable access door
- ▲ Emergency stop button mounted on canopy exterior
- ▲ Fuel fill and battery can only be reached via lockable access doors
- ▲ Exhaust silencing system enclosed for operator safety
- ▲ Excellent cooling system to avoid high water temp., reliable operation under harshest conditions.
- ▲ (Ambient temp. upto 40-52°C and altitudes up to 1000M)

Transportability

- ▲ Lifting points on baseframe
- ▲ Lifting shelf as optional

Quiet (Reduce Sound and Vibration)

Noice Level:

77-88dBA at 1m & 67-78dBA at 7m